

APPLICATION FOR PATENT

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Title: Vacuum Bottle Cap

FIELD AND BACKGROUND OF THE INVENTION

5 The present invention relates to lids that create a vacuum within the container on which the lid is deployed and, in particular, it concerns a lid assembly with an integral vacuum pump, in which the reciprocating linear motion of the piston is actuated by rotational movement of a pump actuating element.

10 Several bottle cap devices are known that are configured for use in conjunction with a separate pump such that once the vacuum is created, the pump is disconnected from the cap. These devices suffer from the need to store the pump while not in use and prevent loss of the pump during such storage. Further, some of the pump mechanisms for devices of this type are expensive
15 electrical devices that are inappropriate for consumers with a small number of containers requiring vacuum sealing.

 One attempt to provide a bottle cap with an integral vacuum pump is disclosed in U.S. Patent No. 6,637,321 to Wang. Wang's cap includes a piston style pump, the cylinder of which is deployed inside of the container on which
20 the cap is deployed. A handle is formed on the exposed end of the piston, and the pump is operated by a push-pull motion. One drawback to this style of pump is the length of piston stroke necessary for efficient pumping. Therefore,

the cylinder extends relatively far into the container, or in the case of U.S. Patent 5,535,900 to Huang, the pump extends above the bottle.

Further, the bottle caps mentioned above require removal of the cap in order to access to contents of the bottle. Nor do the devices of prior art include
5 a vacuum indication mechanism or a filter for use with powered contents in the container.

There is therefore a need for a container lid assembly with an integral vacuum pump, in which the reciprocating linear motion of the piston is actuated by rotational movement of a pump actuating element. It would be
10 beneficial for the lid assembly to provide access to the contents of the container while maintaining the vacuum. It would be of further benefit for the lid assembly to include a vacuum indicator. It would also be beneficial for the lid assembly to include a vacuum indicator.

SUMMARY OF THE INVENTION

15 The present invention is a lid assembly with an integral vacuum pump, in which the reciprocating linear motion of the piston is actuated by rotational movement of a pump actuating element.

According to the teachings of the present invention there is provided, a lid assembly for creating a partial vacuum within a container, the lid assembly
20 comprising: (a) a seat-portion for sealing connection to the container; (b) a pump configuration associated with the seat-portion and configured with a pumping element actuated in a reciprocating linear motion to pump gas from

within the container to an external atmosphere; and (c) a rotatable actuating element mechanically associated with the pump configuration such that continuous rotation of the actuating element in a given rotational direction generates the reciprocating linear motion of the pumping element, thereby
5 expelling a quantity of gas from the container to generate at least a partial vacuum.

According to a further teaching of the present invention, the actuating element substantially circumscribes at least a portion of the pump configuration such that the continuous rotation is about the pump configuration.

10 According to a further teaching of the present invention, one of the pumping element and the actuating element includes a longitudinally-wave-like groove, and the other of the pumping element and the actuating element includes at least one pump activation pin configured to engage the wave-like groove, such that during the continuous rotation the activation pin contacts an
15 edge of the longitudinally-wave-like groove, thereby generating the reciprocating linear motion

According to a further teaching of the present invention, the pumping element is a substantially cylindrical piston element, an outer surface of which is a circumferential wall configured with the groove circumscribing the wall so
20 as to form a single continuous groove; and the actuating element includes the at least one pump activation pin.

According to a further teaching of the present invention, there is also provided a contents-dispensing mechanism for removing non-gaseous contents from the container while maintaining the at least a partial vacuum.

According to a further teaching of the present invention, the contents-dispensing mechanism includes a rotatable dispensing element deployed in the
5 seat-portion, the dispensing element configured with a contents receptacle, and the dispensing element rotatable such that the contents receptacle is alternately alignable with a contents inlet, opening into the interior volume, and a contents outlet, opening to the exterior atmosphere, the contents inlet and the contents
10 outlet being spaced apart such that as the contents receptacle alternates between the contents inlet and the contents outlet the contents receptacle passes through a region in which fluid communication between the contents receptacle and one of the contents inlet and the contents outlet is fully interrupted before fluid communication is established with an other of contents inlet and the contents
15 outlet.

According to a further teaching of the present invention, there is also provided a ratchet mechanism to limit rotation of the actuating element to the given rotational direction.

According to a further teaching of the present invention, there is also
20 provided a lid-removal mechanism configured to selectively limit rotation of the actuating-ring in relation to the seat-portion.

According to a further teaching of the present invention, the lid-removal mechanism is engaged by displacing the actuating element a pre-limited

distance in a direction longitudinally away from the container and displacing at least a portion of the actuating element inward toward the seat-portion so as to engage complementary teeth configured in both the actuating element and the seat-portion.

5 According to a further teaching of the present invention, there is also provided a vacuum indicator.

 According to a further teaching of the present invention, the vacuum indicator is configured as a passage with at least one opening to the interior volume of the container and at least one opening to the exterior atmosphere, the
10 opening to the exterior atmosphere being closed by a vacuum indicating element that is displaceable between two different states so as to indicate vacuum and non-vacuum states within the interior of the container.

 According to a further teaching of the present invention, the vacuum indicating element is configured from resilient material biased to a first state,
15 so as to indicate the non-vacuum state, and displaceable to a second state, so as to indicate the vacuum state.

 According to a further teaching of the present invention, the pump configuration includes at least one one-way inlet valve and at least one one-way outlet valve.

20 According to a further teaching of the present invention, there is also provided a filter element associated with the one one-way inlet valve.

 There is also provided according to the teachings of the present invention, a lid assembly for removing contents from a container in which a

partial vacuum has been created while maintaining the vacuum in the container, the lid assembly comprising: (a) a seat portion configured for attaching the lid assembly to the container; (b) a contents inlet configured in the set-portion, the contents inlet opening into an interior volume of the container; (c) a contents outlet configured in the seat-portion, the contents outlet opening to a exterior atmosphere of the container; (d) a rotatable dispensing element deployed in the seat-portion; and (e) a contents receptacle configured in the dispensing element, the dispensing element rotatable such that the contents receptacle is alternately alignable with the contents inlet and the contents outlet; wherein the contents inlet and the contents outlet are spaced apart such that as the contents receptacle alternates between the contents inlet and the contents outlet the contents receptacle passes through a region in which fluid communication between the contents receptacle and one of the contents inlet and the contents outlet is fully interrupted before fluid communication is established with an other of contents inlet and the contents outlet.

According to a further teaching of the present invention, the rotatable dispensing element is actuated by a rotatable shaft manipulated from an exterior of the seat-portion.

According to a further teaching of the present invention, the rotatable dispensing element is configured as a substantially spherical element.

There is also provided according to the teachings of the present invention, a screw on lid assembly for a container, the lid assembly configured to selectively limit removal of the lid assembly from the container, the lid

assembly comprising: (a) a seat-portion for attaching the lid assembly to the container, the seat-portion including a substantially cylindrical lid body; and (b) a rotating actuating ring rotatably attached to the seat-portion so as to circumscribe the cylindrical body, at least a portion of the actuating ring
5 configured as a locking tab being displaceable between a normal free-rotation position, in which the actuating-ring is free to rotate in relation to the seat-portion, and a locked non-rotation position, in which the position of the actuating-ring is locked in relation to the seat-portion; wherein the locked position is engaged by displacing the actuating-ring a pre-determined distance
10 in a direction longitudinally away from the container and displacing the locking tab inward toward the seat-portion so as to engage complementary teeth configured in both the actuating-ring and the seat-portion.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention is herein described, by way of example only, with
15 reference to the accompanying drawings, wherein:

FIG. 1 is a partial cut-away side view of a first preferred embodiment of a lid assembly, constructed and operable according to the teachings of the present invention, deployed on a container;

FIG. 2 is a partial cut-away side view of a second preferred embodiment
20 of a lid assembly constructed and operable according to the teachings of the present invention;

FIG. 3 is a detail of a cross section taken along line C-C of FIG. 2;

FIG. 4 is a detail of region S of FIG. 2;

FIG. 5 is a detail of a cross section taken along line B-B of FIG. 2;

FIG. 6 is a detail of region W of FIG. 2;

FIG. 7 is a detail of a cross section taken along line H-H of FIG. 2;

5 FIG. 8 is a cross section taken along line T-T of FIG. 2;

FIG. 9 is a detail showing an alternate contents receptacle constructed and operable according to the teachings of the present invention;

FIG. 10 is a detail of region Z of FIG. 2;

FIG. 11 is a detail of a cross section taken along line A-A of FIG. 2; and

10 FIG. 12 is a partial cut-away side view of the lid assembly and container of FIG. 1 with the addition of a vacuum indicator constructed and operable according to the teachings of the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention is a lid assembly with an integral vacuum pump,
15 in which the reciprocating linear motion of the piston is actuated by rotational movement of a pump actuating element.

The principles and operation of a lid assembly with an integral vacuum pump according to the present invention may be better understood with reference to the drawings and the accompanying description.

20 By way of introduction, the present invention is a container lid assembly that includes an integral vacuum pump so as to create at least a partial vacuum within the container. As used herein, the terms "vacuum" and "partial vacuum"

are used interchangeably and are considered to be synonymous, referring to any state of partial vacuum up to and including a state of complete vacuum. As will be discussed below, there are several features of the present invention that can be used in synergy as illustrated by the preferred embodiments, but are of value when implemented separately. These features include a pump configuration that activates the reciprocating linear motion of the piston by the rotational movement of a pump actuating element; a contents-dispensing mechanism for removing contents from the container while maintaining the at least a partial vacuum within the container; a selectively activated lid-removal mechanism (childproof mechanism); a vacuum indicator; and a filter configured to filter the gases entering the pump from the interior of the container.

Referring now to the drawings, Figure 1 illustrates basic principles of the pump configuration according to the teachings of the present invention. The first embodiment of a lid assembly 2 is secured on the container 4 by seat-portion 6. A portion of the seat-portion is configured so as to define at least part of a pump cylinder 6P. Circumscribing at least a portion of the pump cylinder 6P is a piston actuating ring 8. A substantially cylindrical pump piston 10 is deployed in the pump cylinder 6P such that a variable pump volume is defined between them. The circumferential wall 12 of the piston is configured with a longitudinally-wave-like groove 14 that circumscribes the piston and joints itself at a point of origin so as to form a single continuous groove. As seen in better detail in Figure 4, the piston actuating ring 8 is configured with a pump activation pin 16 that extends into the groove 14. As the actuating ring 8 is

rotated about the pump cylinder **6P** and the piston **10**, the pump activating pin **16** contacts the edge of the groove **14**. Due to the angle of the groove **14** in relation to the direction of the movement of the pump activating pin **16**, the torque of the actuating ring **8** is translated into linear motion of the piston **10**.

5 The wave-like configuration of the groove **14**, therefore, results in reciprocating linear motion of the piston **10**. As the piston **10** moves in a linear direction away from the container **4**, the variable pump volume increases in volume and gases are drawn from the interior of the container **4** into the pump through the one-way pump inlet valve **18**. It will be appreciated that a
10 configuration in which the wave-like groove is configured in the actuating ring and the pump activating pin configured in the piston is within the spirit of the present invention.

As illustrated in Figure 6, the pump inlet valve **18** may consist of a valve base **40** having at least one passageway **42** through which gases may pass from
15 the interior of the container to the variable pump volume. The passageways **42** are sealed by a resilient sealing element **44**. The resilient sealing element **44** is deformable from a normally closed state, in which no gases may pass between the interior of the container and the variable pump volume, and an open state in which gases may pass between the interior of the container and the variable
20 pump volume. Deformation of the resilient sealing element **44** is affected increasing the volume within the variable pump volume such that atmospheric pressure in the variable pump volume is less than the atmospheric pressure within the interior of the container, at which time the pressure of the gases in

the container force the deformation of the resilient sealing element 44. As the piston 10 moves in a linear direction toward the container 4, the variable pump volume decreases in volume, pressure in the variable pump volume increases, and gases are forced from the pump to the surrounding atmosphere through the one-way valve 20.

In the preferred embodiments illustrated herein, the groove 14 is configured with four equally spaced apart crests 22 and therefore four equally spaced apart troughs 24, and the actuating ring is configured with four pump activating pins 16, spaced at intervals of 90°. Such a configuration results in four reciprocating linear motions of the piston 10 per one revolution of the actuating ring 8. It will be appreciated that the number of the wave crests 22 and troughs 24 may be varied to suit the circumference of the piston 10. Further, the piston may be actuated by only one or any number of activating pins 16, however, it is preferable that the number of activating pins 16 be equal to the number of wave crests 22.

It will be appreciated that when the actuating ring 8 is rotated, the torque of the actuating ring 8 will cause a rotationally unchecked piston 10 to rotate within the cylinder 6P rather than the desired linear movement. Therefore, in some embodiments, rotation of the piston 10 within the cylinder 6P, when torque is applied by the actuating ring 10, is restricted by a pin 50 extending from the wall of the cylinder 6P, for example, inserted into a groove 52 in the wall of the piston 10, for example. In some alternative embodiments having a central stabilization post 122 (see Figure 2), rotation of the piston 10 within the

cylinder **6P** may be restricted by and pin and groove associated with the interface of the piston **10** and the central stabilization post **122**, or the central stabilization post **122** may be configured with any rotation restricting cross section, such as but not limited to, substantially any closed geometric shape
5 having one or more angles and substantially any smooth closed curve other than a circle.

Since the actuating ring **8** is free to rotate about the seat-portion **4**, in some embodiments of the present invention it is necessary to limit the rotation of the actuating ring **8** to one direction to facilitate screw attachment of the lid
10 assembly **2** to the container **4**. Figure 3 illustrates a first preferred ratcheting configuration that limits rotation of the actuating ring **8** to a counter-clockwise direction in relation to the seat-portion **6** of the lid assembly **2**. Once rotation of the actuating ring **8** is thusly limited, the lid assembly **2** is attached to the container **4** by rotating the actuating ring **8**, and therefore the seat-portion, in a
15 clockwise direction until a vacuum tight seal is formed between the seat-portion **6** and the container **4**. Actuation of the piston **10** in order to create a vacuum state within the container **2** is achieved by rotating the actuating ring **8** in a counter-clockwise direction.

Figure 2 illustrates a second embodiment of a lid assembly **100**
20 configured to include a number of the major features of the present invention as mentioned above, specifically, a pump configuration **120**; a contents-dispensing mechanism **150**; a selectively activated lid-removal mechanism (childproof mechanism) **200**; and a filter **170**. The pump configuration

illustrated here is similar to the pump configuration of Figure 1, with the addition of a central stabilization post **122** extending from the seat-portion of the lid assembly **100** into the center of the pump cylinder. The piston **10** is configured as an annulus that circumscribes the stabilization post **122** within
5 the pump cylinder.

In some application, once a vacuum is created within the container it is desirable to remove at least some of the contents while maintaining the vacuum state. The present invention therefore provides a contents-dispensing mechanism **150** configured in the seat-portion **106** of the lid assembly **100**. The
10 contents-dispensing mechanism **150** includes a rotatable dispensing element **152** that is rotatable such that a contents receptacle **160** travels between a contents inlet **154** and a contents outlet **156** (see Figure 7). The contents inlet **154** and a contents outlet **156** are spaced apart such that the as the dispensing element is rotated the contents receptacle passes through a region in which
15 fluid communication between the contents receptacle and either the contents inlet or the contents outlet is fully interrupted before fluid communication is established with the other of either the contents inlet or contents outlet. The dispensing element **152** is actuated by the dispensing handle **158**, which may be rotated between an open and a closed state (see Figure 8). It is preferable
20 that the dispensing element **152** be seated in a vacuum seal seat **162** so as to prevent a vacuum leak between the dispensing element **152** and the seat-portion **106** of the lid assembly **100**. It should be noted that the dispensing element **152** may be of substantially any suitable shape, such as but not limited

to, a sphere (as illustrated herein) and a cylinder. Further, the contents receptacle **160** may be of substantially any suitable size or shape corresponding to the contents **164** of the container, as illustrated in Figure 9. The contents receptacle **160** may be configured to hold a predetermined number, for example, 1, 2 or more, of individual contents items, such as but not limited to pills and capsules. Alternately, the contents receptacle **160** may be configured to hold a predetermined amount or volume of contents, such as but not limited to, powdered, granulated, and liquid contents. In some embodiments, the dispensing element **152** may be biased to a normal state in which the contents receptacle **160** is aligned with the contents inlet **154**. That is, after the contents have been dispensed through the contents outlet **156**, the dispensing element **152** will automatically return to a position in which the contents receptacle **160** is in fluid connection with the interior of the container **4**.

In some applications, controlling access to the contents of the container may be of concern, such as keeping children from opening medication containers, for example. In such application, the actuating ring **8** is configured with a selectively engagable lid-removal mechanism **200** (see Figures 2 and 10). In a normally relaxed state, the actuating ring **8** is biased, by either gravity or a spring configuration for example, such that an inwardly extending lip **202** rests of the outer surface of the seat-portion **6**. In order to unscrew the lid assembly **2** from the container **4**, the actuating ring **8** is raise, or moved longitudinally away from the container until lip **202** strikes the bottom edge of a plurality of teeth **204** that circumscribe the outer surface of the seat-portion **6**,

at which point the lip **202** is aligned with groove **206** which also circumscribes the seat-portion **6**. At least a portion of the actuating ring **8** is then compressed inwardly such that at least a portion of lip **202** enters groove **206** and a number of complementary teeth **210**, which circumscribe the inner surface of the actuating ring, engage a number of teeth **204**. Rotation of the actuating ring **8** in relation to the seat-portion **6** is thereby locked and the lid assembly may be unscrewed by rotating the actuating ring **8**, and therefore the entire lid assembly **2**. Removal of the lid assembly therefore is a three-step process. First, lifting the actuating ring, then pressing a portion of the actuating ring against the set-portion, and finally turning the lid assembly.

In some applications of the present invention, it may be desirable to filter the gases leaving the interior of the container before the gases enter the pump configuration. This will be especially true if the contents of the container are in a powdered state. Therefore, some embodiments of the present invention are configured with a filter **170** deployed in a passageway **172** through the seat-portion **6** connecting the interior of the container to the variable pump volume within the pump configuration. The filter **170** may be permanently installed during manufacture, or the filter **170** may be a replaceable filter.

Figure 12 illustrates a lid assembly **300** constructed and operable according to the teachings of the present invention and including a vacuum indicator **310**. As illustrated here, the vacuum indicator **310** is configured as a passageway **312** through the lid assembly **300** extending between the interior **304** of the container and the exterior atmosphere. The passageway **312** is

closed by a vacuum indicating element 314. The vacuum indicating element illustrated here is plug 314 configured from a resilient material that is deformable between a first formation, which indicates that the interior 304 of the container is in a non-vacuum state, and a second formation that indicates
5 that the interior 304 of the container is in a vacuum state. In the first formation, the plug 314 is normally biased so as to be substantially planar. In the second formation, the atmospheric pressure outside the container is greater than the pressure inside the container such that the plug 314 is deformed inwardly in a cupped formation. It should be noted that the vacuum indicating element may
10 be configured as, by non-limiting example, a button on a stem, which seals the passageway, that is normally biased to extend above the top surface of the piston 10, and when a vacuum state is created within the interior of the container, the button is drawn downward.

In use, operation of the lid assembly is as follows:

- 15 1- The lid is deployed on the opening of the container.
- 2- The lid assembly is attached to the container. This may be accomplished, for example, by rotating the lid assembly in a clockwise direction until a vacuum tight seal is formed between the lid assembly and the container.
- 20 3- The actuating ring is rotated counter-clockwise so as to actuate the piston and remove at least some of the gases from the interior of the container. The number of turns may be determined by the number of piston strokes per revolution of the actuating ring, the amount of

gases removed from the container per piston stroke (generally the displacement of the piston), and the amount of gases to be removed from the container. In embodiments with a vacuum indicator, the actuating ring is rotated until the vacuum indicator indicates sufficient vacuum has been achieved.

4- To dispense a portion of the contents of the container, the container is tipped as least partially upside down such that at least some of the contents contact the surface of the lid assembly exposed to the interior of the container, and an amount of contents enters the contents receptacle.

5- The dispensing handle is rotated so as to bring the contents receptacle into alignment with the contents outlet and the contents are removed.

6- When it is necessary to remove the lid assembly from the container, the actuating ring is pulled up (or away from the container), at least a portion of the actuating ring is compressed such that complementary teeth in both the actuating ring and the seal-portion engage, and the lid assembly is rotated in a counter-clockwise direction.

It will be appreciated that the above descriptions are intended only to serve as examples, and that many other embodiments are possible within the spirit and the scope of the present invention.